ACROSS

1. ________________ is a good example of an engine repair option when a timing chain is worn.
2. The next step after the water pump has been removed is to remove the crankshaft ____________ ____________.
3. By using a ______________, one can be replaced in a day or two, greatly reducing the amount of time the customer is without a vehicle.
4. The replacement assembly is called a ____________ when the reconditioned assembly includes the heads and valve train.
5. Additional engine problems that need attention may be noticed after the oil pan is removed and the piston and rod assemblies are taken out, this procedure is called ____________ the engine.
6. An example of a ____________ is a complete engine reconditioning job.
7. Valve leakage is corrected by doing a ____________.

DOWN

1. Engines should be ___ before disassembly to minimize the chance of warpage of the components that are being removed.
2. The engine can be lifted out of the _______ with the transmission/transaxle attached.
3. The engine can be lifted out of the _______ with the transmission/transaxle attached.
4. In some cases, when replacing the engine, only a reconditioned block, including the crankshaft, rods, and pistons is used, this replacement assembly is called a ____________.
5. A complete engine reconditioning job is called ____________.
6. A ____________ can usually be done without removing the engine from the chassis.
7. Draining the coolant from the radiator and the engine block help reduce the chance of coolant getting into the cylinders when the ____________ is removed.