1. Floating or hubless drums are usually used on the rear of a
       ____________ vehicle.  Page ___

2. ____________ nuts are used at the assembly plant to prevent the brake drum
       from falling off until the wheels are installed.  Page ___

3. The ____________ supports the parts of the drum brake and helps to keep
       water from getting onto the brake shoes.  Page ___

4. Each lining has a _________________________ that returns the
       brake shoes back from the drums whenever the brakes are released.  Page ___

5. The connecting spring attaches to the lower portion and connects the two
       shoes together.  Page ___
6. Most _________ operate off the rear (secondary) shoe and should therefore be assembled toward the rear of the vehicle.

7. The first step in using a brake shoe _____________ is to adjust it to the drum inside diameter and tighten the lock screw.

8. To prevent getting _____ on the lining, the wise service technician covers the friction material with masking tape.

9. Most _____________ are adjusted by rotating a starwheel or rotary adjuster.

10. If the__________ between the brake shoes and the brake drum is excessive, a low brake pedal results.